iWorks Quick Guide

Ver 1.5





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System Requirement

- PC with a Pentium-Class Processor; Pentium IV3.0GHz or Higher Recommended
- Microsoft Windows XP, Windows VISTA, Windows 7 32bit or 64bit Operating System
- 512MB of RAM or More Recommended
- 150MB Hard-disk Space
- CD-ROM drive
- 32M Video Memory or More Recommended
- Microsoft Mouse or Compatible Pointing Device
- USB-Port for Hardware Key



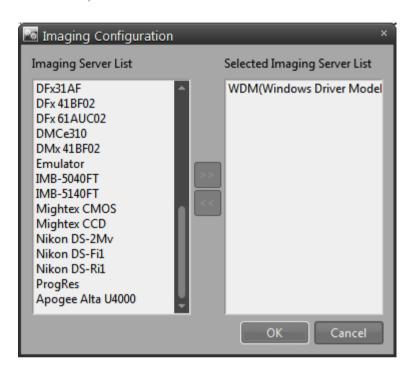
I. Installation

- 1. Place the program setup CD into the appropriate CD drive.
- 2. Run iWork.exe in the program Setup CD and follow the instructions.
- 3. Connect the "Dongle (Electronic key)" to a USB port of your computer. Then Windows will find it by itself.
- 4. Camera Setup
 - * Procedure
 - A. Camera drivers installed by their own programs.
 - B. Run ImagingDrivers.exe on the iWorks Setup CD.
 - C. Select Specific model on the list
 - (* Non-Listed camera on iWorks can be connected by WDM/DirectShow Driver)



II. Starting iWorks

At the first time run iWorks, Imaging Device Configuration automatically starting. Select the camera on the list. If you using not listed camera, please select WDM then send it right side. Camera should be support W DM interface)

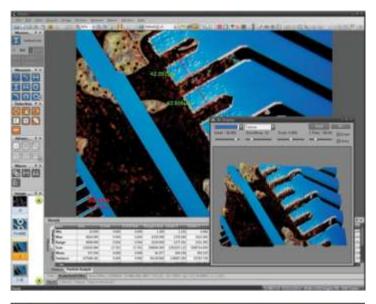


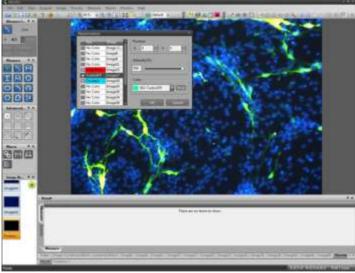
- If you want to change your camera, you can change it on the program menu.
- Start >> Programs >> iWorks >> Image Configuration



III. Overview

New wave of image processing software, iWorks, supports professional function with interactive user-friendly interface.

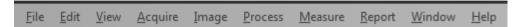






1. Menu Bar

Each menu activated whenever it's possible to work. Some of them activated only upper version of iWorks series.



A. File Menu

OPEN

Open command, using this command you can select the path and file you want to load. This command allows you to load several files simultaneously.

CLOSE

Close command is used to close the opened image widow. If it has unsaved changes, a prompt will be shown to ensure you want to save the image window before closing it

CLOSE ALL

This command is used to close all of opened image windows.

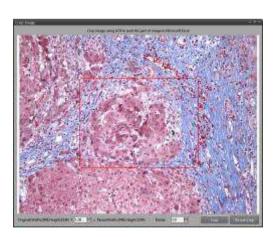
SAVE

This command is used to save the image window changes to a file.

SAVE CROPPING

Save cropped image.

You can select preferred slice of image as below.

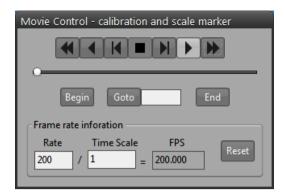


OPEN MOVIE

Open saved movie files.

* Control window will pop-up whenever open a movie files.





RELOAD

Use the command to reload the active document. This command shows a prompt to ensure you want to reload the active document. If you confirm, it closes the active document and opens it again. All previous changes of this document will be discarded.

SAVE AS

This command is used to save the image window changes to a file with a new name

SAVE ALL

This command is used to save all of opened image windows to a file.

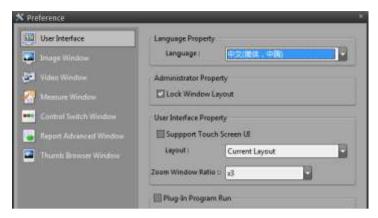
PREFERENCE



Admin password is four times of number zero, '0000'

The password can be changed by user's own words.





Language

Select iWorks's basic language.

(Needs restart iWorks program for applying new language.)

Lock Window Layout

Lock widow's layout for protecting basic layout and setting (If you want adjust layout, you have to uncheck it this value.)

Support Touch Screen UI

Enlarge icon and information for supporting touch screen user interface.

Windows Layout

Basic layout can be selected as General Microscope, Measuring Microscope, Projector, and Hardness Tester machine.

* Some windows layout does not working, it's depend on version of iWorks.

Plug-in Program Run

Last application as Focus Indicator, Image Tiling, etc. automatically start when you run iWorks again.

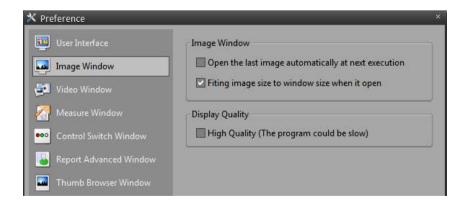
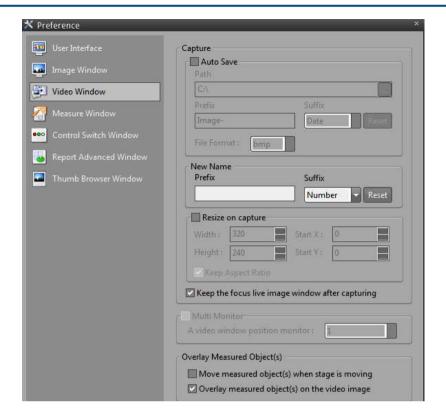


Image Windows

Open the Last Image when you run iWorks again.

Fitting the image size to the widow's size when you run iWorks.





Capture Option

Auto Save: Capture Image promptly go to base folder with name, date and count. Live Window Setting: Live widow will be return after capturing image. This function help to prevent reload active tab.

Multi Monitor Support

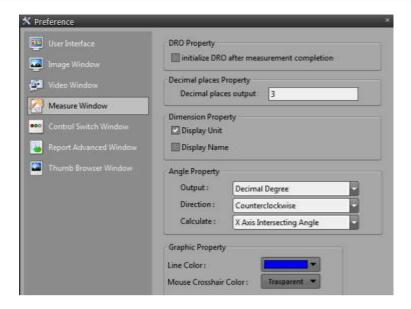
Select monitor to display a live window whenever using multi-monitor.

Measuring Overlay Option

Measured objects are moved with moving stage.

Show measuring object on live window





DRO Setting

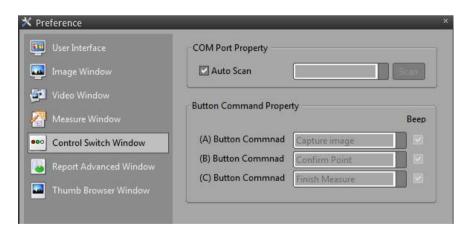
Initialize DRO (Digital Read Out) value as zero after measuring object. This function is support under using measuring microscope and optical comparator.

Decimal Places Setting

Change the decimal point of measuring result.

Angle Setting

Setting the value of measuring angle.



External Switch Setting

Auto-Scanning an external 3-button switch controller.

Command Setting

Customize command of 3-button switch controller



B. Edit Menu

DUPLICATE IMAGE

This command makes a copy of the original image; the copied image will appear in a new image window. This feature decreases a risk of modifying the original image.

DELETE

Delete selected object.

DELETE ALL

Delete all of active objects on image window.

SELECT ALL

Select all of measured object on the image window.

AOI (AREA OF INTEREST)

AOI is an area in an image that is defined by outlines. It allows you to work with the desired part of the image in the same manner as with the whole image, but the rest part of the image will stay untouched.

Type of AOI: Rectangle AOI, Circle AOI, Arbitrary ROI, and Magic Wand ROI.

Mode of AOI: Combine, Subtract, Intersection, Reverse, Delete.

Annotation

Insert annotation into an active image by line, circle, polygon and text.

MOUSE ACTION MODE



Graphic Selection Mode: Drag an object on the active window for editing.



Image Selection Mode: Scrolling an active image or live image.

C. View Menu

FULL SCREEN

Full screen mode supported for vision machine system and presentation purpose. Capturing function supported during full screen mode. (Hot key: TAB button for mode change; ENTER button for capturing image)

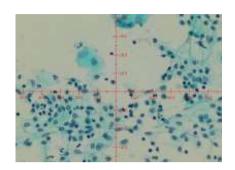
OVERLAY CHART

Display overlay chart on live image windows for guide Image Window. You can select as below figure. (Cross, Circle, Grid, Time Stamp and Combine several type of Overlay).



Thick Mark Overlay Property





View: Show overlay on the imageFont: Select font type and size.Interval: Set the interval of main scale.Subdivisions: Set the division of main scale.

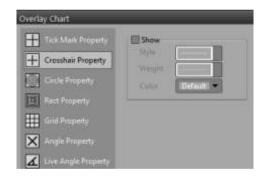
Decimal Places : Set the decimal places.

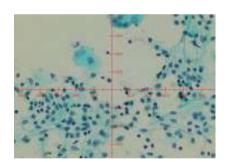
Number of Display : Set the displayed division number by horizontal, vertical

division. Default value is zero for display it

fit the image.

Crosshair Overlay Property

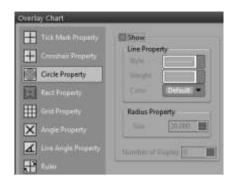


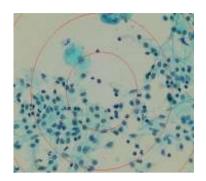


View : Show overlay on the image.
Style : Style of displayed line.
Thickness : Select Thickness.
Color : Select Color.



Circle Overlay Property





View : Show Overlay on the image.

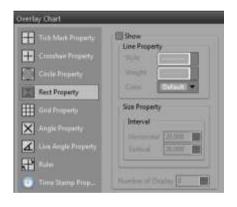
Line : Select style of line.

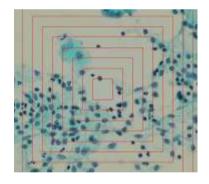
Radius : Set the radius of circle.

Number of Display : Set the number of displayed circle.

Default value is zero for display it fit the image.

Rectangular Overlay Property





View : Show overlay on the image.

Line : Select style of line.

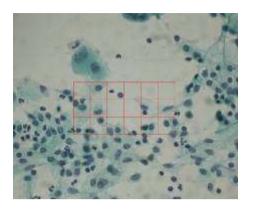
Interval distance : Set the interval distance of rectangular.Number of Display : Set the number of displayed rectangular.

Default value is zero for display it fit the image.



Grid Overlay Property





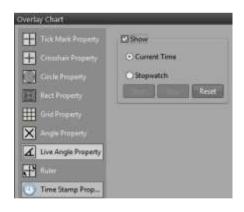
View : Show overlay on the image.

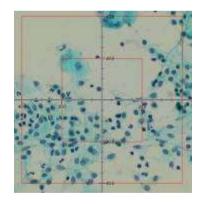
Line : Select style of line.

Interval distance : Set the interval distance of rectangular.Number of Display : Set the number of displayed rectangular.

Default value is zero for display it fit the image.

Time Stamp Overlay Property



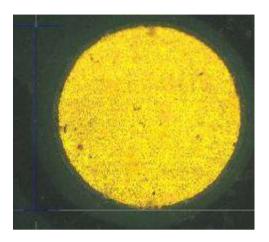


View : Show overlay on the image.
Current Time : Display current time.
Stopwatch : Display stopwatch.
Start : Start stopwatch.
Stop : Stop stopwatch
Initialize : Initialize stopwatch.



GUIDE LINE

Display guide line as CAD software for assistance your measuring works.



D. Acquire Menu

VIDEO PLAY

Play real-time video on the video window.

VIDEO PAUSE

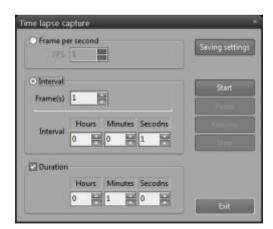
Pause real-time video on the video window.

IMAGE CAPTURE

Capture still images into the program.

TIME LAPSE CAPTURE

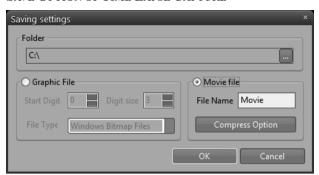
Recording a video or capture still images with time-lapse feature.



- * Frame Per Second: Set the frame rate of recording video.
- * Interval: Set the amount of frame and interval pre still image cut.
- * Duration: Set the total recording or capturing time.



SAVE OPTION OF TIME LAPSE CAPTURE



- * Folder: select a base folder for recording video or capturing images.
- * Graphic file option: Set the file type and count.
- * Movie file option: Select a video compression option.

SETUP IMAGING DEVICE

Imaging device control allows you to specify the device for image-capture operation from a list of devices correctly installed in the system and supported by the program.



Setup TWAIN Device

Select a TWAIN-compliant scanner or other input device for digitizing images.



TWAIN

Capture an image directly from digital cameras or other image input devices



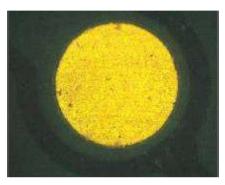
E. Image Menu

TYPE CONVERT

Type convert menu contains commands that represent the pixel depth and color model of the active image, and let you change them. (Supporting type: 8 bits, 16 bits, 32 Bits, Float, Gray, RGB, CMYK, HIS, HSV, YUV, YIQ, YcbCr, XYZ, LUV, Lab).

ENHANCEMENT

INVERT: Use this command to get an inverting image (Negative feature).





BRIGHTNESS/CONTRAST:

A. CUSTOM SETTING:

Adjust the brightness, contrast, and gamma settings for an active image.





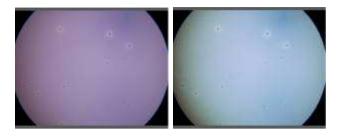


- * Preview: Show the effect of changing value on the active image.
- * New Image: Create new image file, the original image does not effected.

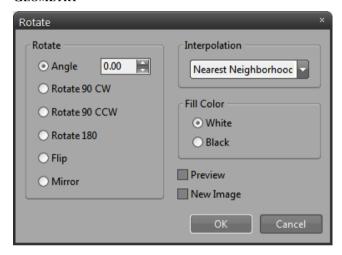


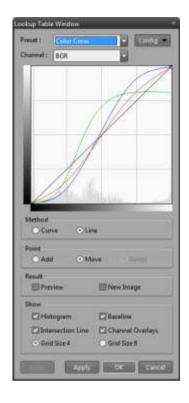
B. CURVES (LOOKUP TABLE):

Adjust the brightness, contrast, and gamma settings for an active image. You can change these settings and apply them to the Luminance channel, or to Red, Blue, and Green color channels separately.



GEOMETRY





Rotate: Rotate an image (Custom angle, Clockwise 90degree, Anti-Clockwise 90degree, 180degree, Vertical, Horizontal).

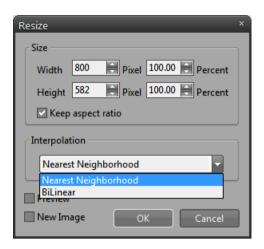
Interpolation: Image interpolation option.

Preview: Show the effect of changing value on the active image.

New Image: Create new image file, the original image does not effected.



RESIZE IMAGE



Size: Change an image resolution.

* Keep aspect ratio option.

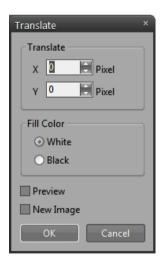
Interpolation: Apply interpolation algorism for enlarging images.

TRANSLATE: Moving an image in the image window.

Fill Color: Select a color for filling an empty area.

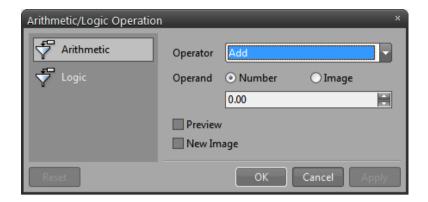
Preview: Show the effect of changing value on the active image.

New Image: Create new image file, the original image does not effected.





ARITHMETIC/LOGIC OPERATION



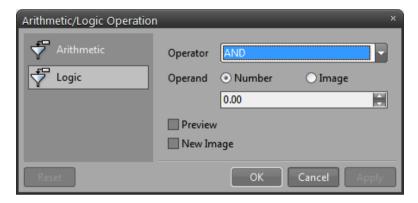
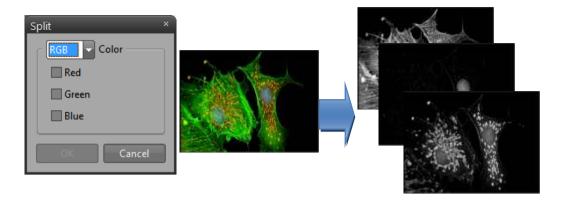


Image processing using arithmetic operation or logic operation.

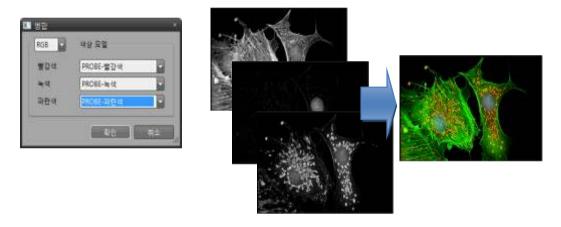
- * Operation: Add, Subtract, Multiply, Different, Average, Maximum, Minimum, AND, OR, XOR, NAND, XNOR, etc.
- * Operand: Input a value of operation or open another image.



COLOR SPLIT/MERGE



Split: This feature used for extracting one or several R/G/B channels from a color image.



Merge: Generate one or several R/G/B grayscale images to a new color image.

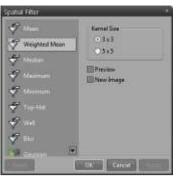
FILTER

SPATIAL FILTER

Filtering operations are used for image modification. They reduce or increase the rate of change that occurs in the intensity transitions within an image. Areas in which there are sudden or rapid changes in intensity appear as hard edges in an image. Areas where there are gradual changes produce soft edges. Filtering acts to detect and modify the rate of change at these edges. It can increase the intensity differences in a soft edge to make it sharper, or reduce the intensity differences in a hard edge to smooth and soften it.









MEAN

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WEIGHTED MEAN



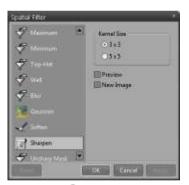
MEDIAN



MAXIMUM



MINIMUM



BLUR



SOFTEN



SHARPEN



UNSHARP MASK

HIGH BOOST



EDGE FILTER

Filters of this class detect edges of areas in an image by extracting a high-frequency component of the image, or by calculating the first or second derivative. The edge enhancement operations extract all of the edges in an image, regardless of direction. The resulting image appears as an outline of the objects in the original image. Constant brightness regions become black, while changing brightness regions become highlighted.



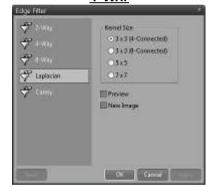
2-WAY



8-WAY



4-WAY

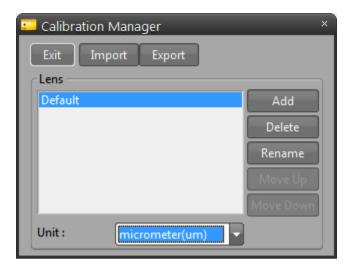


LAPLACIAN



F. Measure Menu

CALIBRATION



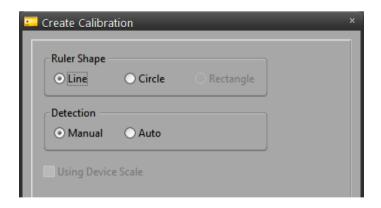
Quit: Quit calibration setting.

Import: Load pre-saved calibration data.

Export: Save current calibration data.

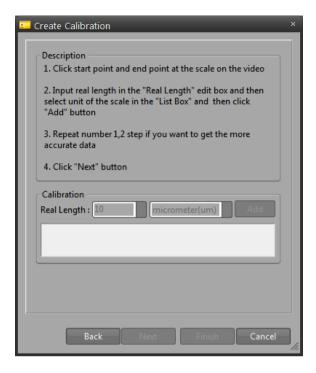
Add: Create new calibration data.

Delete: Delete selected calibration data.



Select a type of scale and detection method.

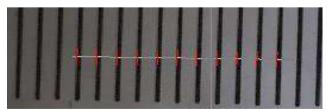




- 1. Click start point and end point at the scale on the video
- 2. Input real length in the "Real Length" edit box and then select unit of the scale in the "List Box" and then click "Add" button
- 3. Repeat number 1,2 step if you want to get the more accurate data



Manual Calibration



Auto Calibration





1. Input lens magnification in the "New Lens" edit box. Then click "Add" button

Or if you want to update an exist magnification,

Select the magnification in the "Exist Lens" list.

Then click "Update" button.

2. If you want to add another lens, Click "Back" button.

SCALE MARKER

This command will place a new marker in the active image window. You can drag the marker to the desired position on your image using the mouse. If you want to change a font type, size and line thickness, double click the marker. Then scale properties pop-up on the screen.



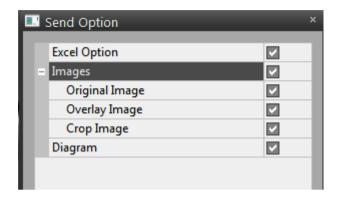




G. Report Menu

SEND TO EXCEL

Send activated measurement data and image to Excel sheet.



1. EXCEL OPTION : CUSTOMIZE EXCEL SUB-OPTION

. IMAGE : ALLOW IMAGE SENDING.

A. ORIGINAL IMAGE : ALLOW ORIGINAL IMAGE TO INSERT EXCEL SHEET

B. OVERLAY IMAGE : ALLOW MODIFIED IMAGE WITH MEASUREMENT DAT

TO INSERT EXCEL SHEET.

C. CROP IMAGE : CROP IMAGE TO INSERT EXCEL SHEET.

3. DIAGRAM : ALLOW DIAGRAM ON THE EXCEL SHEET.

NEW SHEET

4. MEASUREMENT : ALLOW RESULT OF BASIC MEASUREMENT DATA

TO INSERT EXCEL SHEET.

LISTED OPTION WILL BE DIFFERENT BY THE ALAYLYSIS MODULE. SOME OF THEM DOES NOT SHOW ON THE LIST.

EXCEL OPTION



ALWAYS NEW DOCUMENT : USE ALWAYS NEW DOCUMENT.

OPEN : OPEN PRE-CUSTOMIZES EXCEL FILES.

: INSERT NEW SHEET

NEW DOCUMENT : CREATE NEW DOCUMENT.

DOCUMENT: SELECT OPENED EXCEL SHEET.SHEET: SELECT PREFER SHEET.

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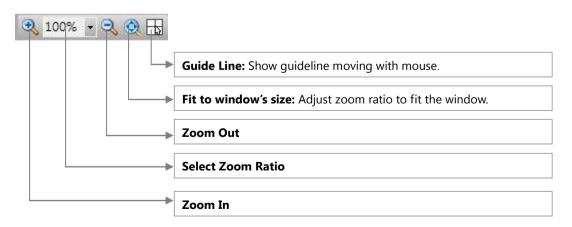
2. Tool Bar

A Toolbar is a set of buttons that represent the program tools. You may customize all the toolbars to include one or all of the tools associated with that particular bar.

A. Standard Toolbar

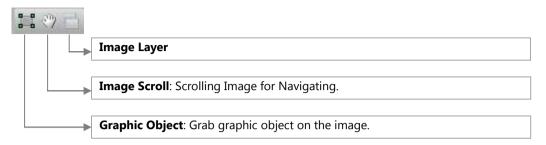
Icon	Name	Function
	Open	Open Image File.
	Save	Save active image.
ia.	Save Cropping	Save prefer-section on the active image.
2%	SEND TO EXCEL	Send Measure/Analysis data to Excel.
Ī	DELETE ALL ITEMS	Delete all Measured Objects.
•	Play Video	Play Live Video Mode
•	Pause Video	Pause Live Video Mode.
	Capture	Capture Current Image on Live Video window.
	Property	Open Camera Property.

B. View Toolbar





C. Mouse Action Toolbar



D. Format Text / Format Style Toolbar



Set Text Type, Size, Color, etc.

Set Line Color, Thickness, etc.

E. Calibration Toolbar



Select magnification on the list.

F. Annotation Toolbar



Annotation Overlay

Insert option for arrow, rectangular, circle, text

G. AOI Toolbar



Define preferred area with several tools.

H. Application Toolbar



- * Image Tilling
- * Multi-Focus
- * Display Current Image with 3D
- * Display Focus Information
- * Line Profile
- * Caliper
- * Reflected Light
- * Corrected Vignette background
- * Remove Noise

- * Particle Analysis
- * Phase Analysis
- * Hardness Tester
- * Auto Merging System
- * Cast Iron
- * Grain Analysis
- * Tab Analysis
- * Non-Metallic Inclusion Rating
- * Thermo Record System



3. Windows

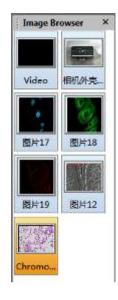
iWorks docking system can be organized it by your own purpose.

A. Image Window (Thumbnail Windows)

Image windows can display live video, captured image on the list. The activated image on the screen is marked as orange color on it. You can select it one by one and multi check also available.

B. Window Mode Change

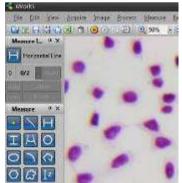




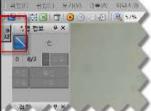
Floating Mode

Docking Guide will pop-up with grab a floating title bar by mouse then moving your prefer position. You can select a poison as red box on the figure, then select a poison for fix it.

* Widows will be shown as transparent on floating mode.









Docking Mode

Auto Hide Mode

Widows will be changed as auto hide mode by click the pin-clip button.

The widows hide automatically, then activated by moving you mouse on the tab.

* You can drag it by your mouse for changing it as floating mode.

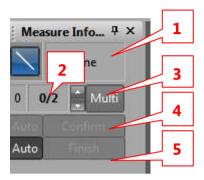


C. Status Bar

X=1235,Y=936 R=164,G=174,B=166 넓이=2047,높이=1532 RGB 3 bytes ,

Information of image is displayed on the bottom of windows. (Coordinators, height, length and type)

D. Measure Info Window



- 1: Selected Measurement Tool
- 2: Multi-Pointing Tool for measuring

(Example: 2-point circle, 3-point circle, multi-point-circle)

- 3: Activate Multi-Point (On/Off Toggle)
- 4: Confirm a measure point

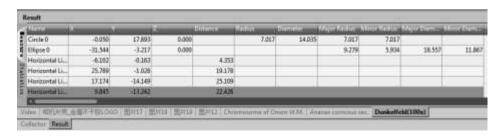
(Auto: The point will be confirmed automatically under auto edge detection)

5: Finish a multi-point measurement

(Auto: The measurement is finished automatically under auto edge detection)

E. Result Window

Measure Tab



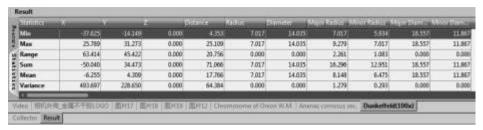
The Measurement result will be displayed by each of opened image windows.

Statistic Tab

^{*} The information changed by moving tab of images.



Display a statistic base on measurement result.



Example: The Statistic mode of Phase Analysis



* The display will be different depends on analysis module.

• Graph Tab

Display a chart of statistic data.



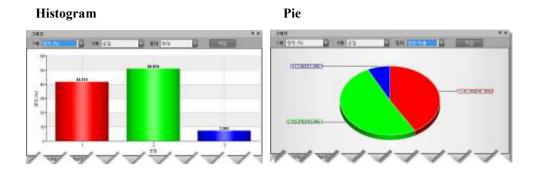
Y Axis : The value of Y Axis X Axis : The value of X Axis.

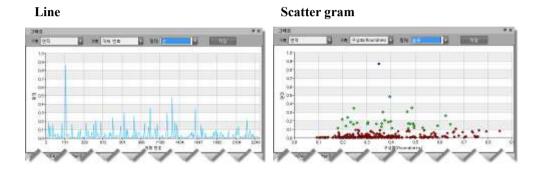
Type : Select graph type.

(Histogram, Pie, Line, Scatter gram).

Save : Save a chart as CSV file type







F. Basic Measurement Tools



Line

Point : Calculates the coordinate of an input point

Horizontal
Line : Calculates a horizontal line through two or more input points.

Vertical
Line

Calculates a vertical line through two or more input points.

Circle : Calculates a circle through three or more input points.

Arc : Calculates a arc through three or more input points.

: Calculates a line through two or more input points.



0

Polyline : Calculates a length of polyline.

0

Polygon: Calculates a length and area of polygon.

Iz

Z Difference : Calculates a Z difference through two input points.

G. Advanced Measurement Tools (Relation Tools)



0

Segment Point

: Construct segment point from the selected line, arc or circle.

X

Intersection Point

: Construct intersecting point between the selected measure objects.

9

Distance

: Construct distance between two selected measure objects.

1

Line

: Construct line from the selected measure objects.

Line can be constructed from points, lines, arcs and circles.

0

Circle

: Construct circle from the selected measure point, lines and rectangle.

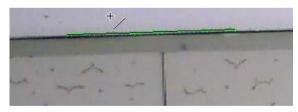
A

Angle

e : Construct angle between two selected measure lines.

H. Detection Tools





Select Edge detection tools. Detected edge point will be displayed as green cross mark on the image windows. * In Measure Info Window, Set auto mode 'On', the program measure a data after auto detecting finished.



Click Point

: Use when directly input click points as data.

^{*} You can open a measurement property by click right-side mouse button on the icons.



-0→

Line Edge Point: Use when the detection point is cross edge point of the line.

0

Line : Use when the detection point is edge points of the line's optional area.

Circle : Use when the detection point is edge points of the circle's optional area.

9

Arc : Use when the detection point is edge points of the arc's optional area.

KEY

Key Input: Use when directly key input point as data.

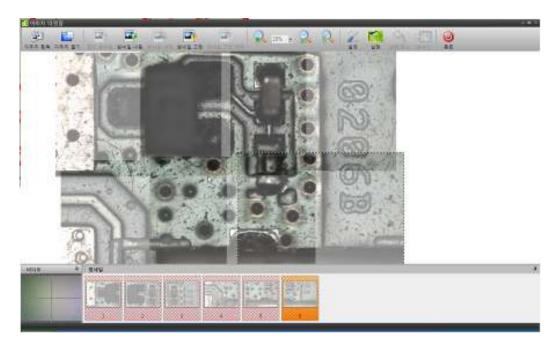
* You can find Detection Profile window by click right-side mouse button on the edge detection tools for adjusting intensity, direction, pattern and position.





4. Process

A. Image Tiling



OVERVIEW

Tiling is a very useful function when you need to create a high-resolution image of a big object with an area that exceeds the frame borders captured by the camera. If it is not desirable to decrease the magnification and miss some small important details, the tiling function helps to join several overlapped images acquired in series.

PROCEDURE

- 1. Run Image Tilling Application.
- 2. Grab images from acquisitions or open all images needs for tilling.
- 3. Load image on workspace, then move the image to the targeting position. iWorks will assist adjusting position automatically.
- 4. Run create button for image tilling.
- 5. Send the result image to iWorks main windows.
- * Before sending an image to iWorks main windows, you can crop a prefer area by adjusting red rectangl e.







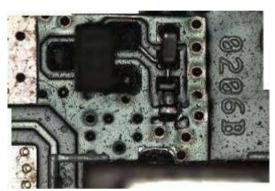








ORIGINAL IMAGES



COMPOSITE IMAGE



CAPTURE

Capture an image from live video window.

OPEN

Open saved image files.

LOAD

Selected thumbnail images send to workspace.

UNLOAD

The image on the workspace sends to thumbnail list.

DELETE

Delete selected image on the thumbnail list.

Lock

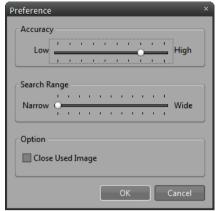
Lock the selected image on the workspace.



UNLOCK

Unlock the locked image.

PREFERENCE



Recommend Setting Accuracy: Middle (6

Accuracy: Middle (60~80%) Search Range: Narrow (0~10%)

CREATE

Run image tilling.

Undo

Undo image tilling.

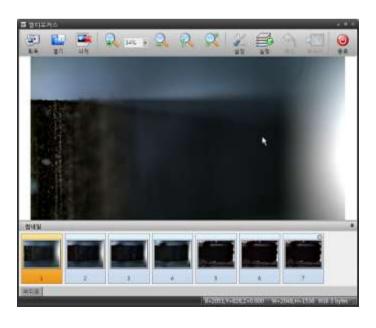
SEND

Send the result image to the iWorks main window.

OUIT

Quit image-tilling application.

B. Multi-Focus (Focus Enhancement)





OVERVIEW

Multi-focus is combine several unfocused images into one sharp image. This operation is used if you have failed to bring all object parts into focus while capturing.

PROCEDURE

- 1. Run Multi-Focus Application.
- 2. Grab all of images from acquisitions or open all images needs for multi-focus.
- 3. Run create button for multi-focus.
- 5. Send the result image to iWorks main windows.
- * If your microscope or another measuring machine has motorized controller of Z-axis, you can get a sharper multi-focus image. If you don't have it, you don't need to worry about iWorks will assist doing multi-focus based on the value of setting.





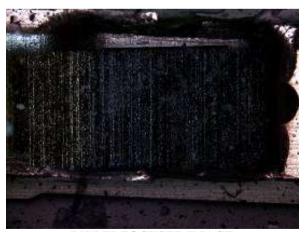












(MULTI-FOCUSED IMAGE)





CAPTURE

Capture an image from live video window.

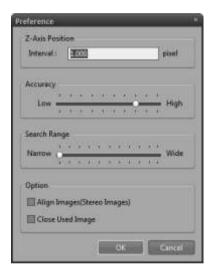
OPEN

Open saved image files.

DELETE

Delete selected image on the thumbnail list.

PREFERENCE



Recommend Setting

Accuracy: Middle (60~80%) Search Range: Narrow (0~10%)

Z interval: If your system does not have z-motor, set the interval of Z depth. Align Images (Stereo Multi-focus): Align image option for stereoscopic microscope.

CREATE

Run multi-focus...

UNDO

Undo multi-focus.

SEND

Send the result image to iWorks main window.

QUIT

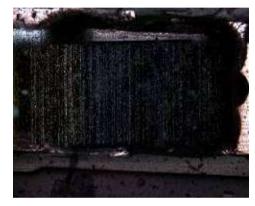
Quit multi-focus application.

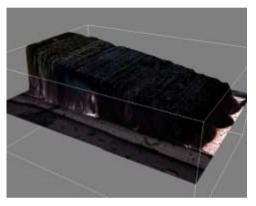


C. 3D Display

The 3D display function creates a polygon-based, 3D surface model from the planar image. The 3D display is created from the image's grayscale as if it were a height map. A bright area of the image corresponds to a hill in the 3D plot, while a dark area corresponds to valley. The original image colors are used as surface texture. The user interface described below provides wide capability to control visualization of the 3D model.







ORIGINAL IMAGE

3D DISPLAY IMAGE

TEXTURE SOURCE

Select image for texture mapping on the image list.

DISPLAY METHOD

Dot: Dot type 3D Display.Line frame: Line frame 3D Display.Texture: Texture Mapping 3D Display.

SEND: Send the result image to iWorks main window.

OK: Quit 3D display application.

DETAIL: Setting the quality of surface detail.

SMOOTHING: Moderate surface setting.

SCALE: Set zoom in zoom out percentage.

Z RATIO: Setting the percentage of z-axis.

INVERT: Invert z-axis.

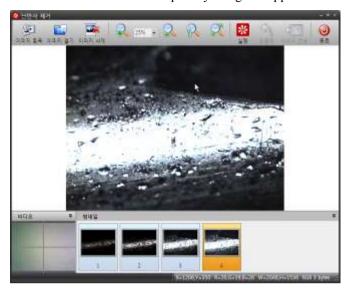
AXIS: Display axis information on the image.



D. Reflected Light

OVERVIEW

This application corrects the diffused reflection on the specimen. Diffused reflection occurs used to be happen metallic specimen. You can decrease the aspect by using this application.







ORIGINAL IMAGE



CORRECTED IMAGE



IMAGE ACQUSITION

Capture an image from live video window.

OPEN

Open saved image files.

DELETE

Delete selected image on the thumbnail list.

CREATE

Run this application.

UNDO

Undo this application.

SEND

Send the result image to iWorks main window.

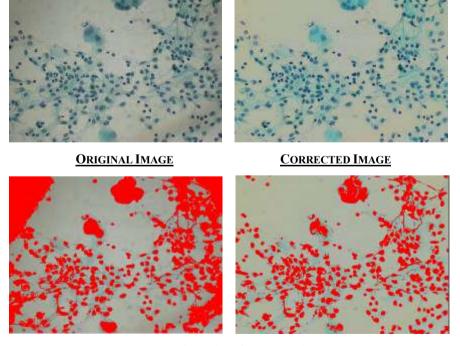
OUIT

Quit multi-focus application.

E. Background Correction

OVERVIEW

Image correction for vinetting aspect, decrease outside shade of an image. It helps to increase the accuracy of analysis data.



The Result of Particle Count applied on BOTH IMAGE



F. Noise Reduction

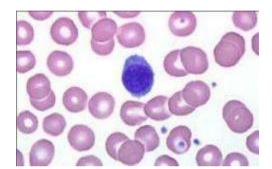
OVERVIEW

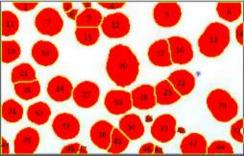
This application decreases noise of the image. Noise can be easily happened because of low light and higher gain control of camera.

G. Particle Analysis

OVERVIEW

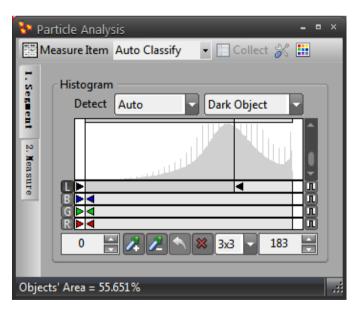
When measurements are made, the program highlights the measuring outlines and assigns reference numbers to the objects in your image. iWorks introduce to advanced particle analysis gets an object by simple click of your mouse then measure and analysis all of object by automatically.





ORIGINAL IMAGE

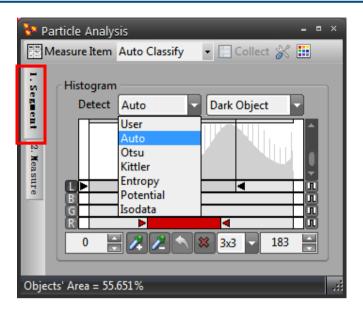
Result of the Particle Count



Left Tab (1. Segmentation 2. Measure) is procedure of works.

1. SEGMENTATION





Histogram: Select L (luminosity), B (Blue), G (Green), R (Red), then move a bar to allow you to perform intensity threshold of your images. Threshold is designed to operate upon grayscale and color images. For color images, values of the image's combined luminosity are used. You can also perform threshold upon separate color channels of an image.



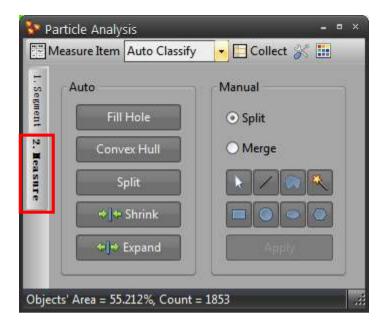
Select detect algorism methods and object type on the pull-down menu.



You can segment an image by using mouse. The object has same value will be detected automatically. The auto detection range can be selected 1x1, 3x3, 5x5, 7x7, and 9x9.

2.MEASURE





Auto adjustment

Fill Hole : Fill hole of detected objects

Convex Hull : Re-detect objects by outline.

Split: Auto segmentation.Shrink: Shrink range of objects.Expand: Expand range of objects.

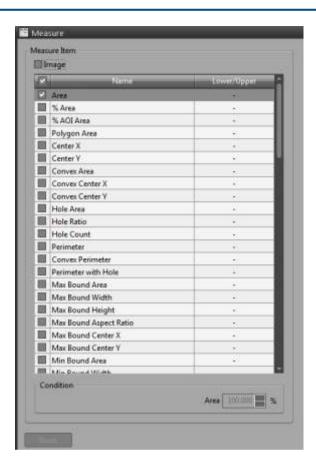
Manual Adjustment

Split / Merge: Split or merge detected objects using manual tool

SELECT MEASUREMENTS







This table lists allows you to set various measuring parameters. This lists the measuring parameters that can be performed upon your objects. You can limit the value of bottom and top to get prefer value.

Area	This measurement reports the area of each object excluding any holes. The area comprises
	pixels having intensity values within the selected range. It does not include the holes area.
Area (Polygon)	This measurement reports the area of each object using outline's pixel.
Center X	This measurement reports the X-coordinate of the object's center of gravity, from the upper
	left corner of an image.
Center Y	This measurement reports the Y-coordinate of the object's center of gravity, from the upper
	left corner of an image.
Convex Area	Convex Area
Convex Center X	This measurement reports the X-coordinate of the convex object's center of gravity, from the
	upper left corner of an image.
Convex Center Y	This measurement reports the Y-coordinate of the convex object's center of gravity, from the
	upper left corner of an image.
Hole Area	This measurement reports the area of all the holes within an object. A hole is defined as any
	contiguous set of pixels within an object that has intensity values outside the selected range
	for objects.
Hole Ratio	This measurement reports the percentage of the area of except hole.
Hole Count	Hole count per object.
Perimeter	Perimeter.
Convex Perimeter	Convex perimeter.

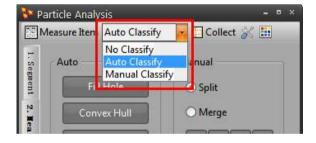


Perimeter with Hole	Perimeter with hole.
Bound Area	Bound Area.
Bound Width	Bound width.
Bound Height	Bound height.
Bound Ratio	Bound ratio.
Bound Center X	Bound center X.
Bound Center Y	Bound center Y.
Feret Max	It reports the longest of the all Feret diameters. The Feret diameters are projections of the
	object shape to the set of axes, which consecutively rotate 15° relative to each other
	beginning from the X-axis.
Feret Mean	It reports the mean of the all Feret diameters. The Feret diameters are projections of the
	object shape to the set of axes, which consecutively rotate 15° relative to each other
	beginning from the X-axis.
Feret Min	It reports the smallest of all the Feret diameters. The Feret diameters are projections of the
	object shape to the set of axes, which consecutively rotate 15° relative to each other
	beginning from the X-axis.
Feret Breath	Max length of vertical on Feret Max
Feret Area	Feret area
Feret Orientation	Angle of Feret Max
Density Gray Max	This measurement reports the maximum intensity within the object.
Density Cross Mass	This measurement reports the mean value of intensity within the object. This value is a sum
Density Gray Mean	of intensities of all the points of the object divided by the total number of its points.
Density Gray Min	This measurement reports the minimum intensity within the object.
Density Gray Sum	This measurement reports the sum of all object points' intensities.
Density Gray Variance	This measurement reports the variance of all object points' intensities.
Density Gray Std. Dev.	This measurement reports the std. dev. of all object points' intensities.
Density Blue Max	It reports the max value of the blue color intensity of the object. It takes values 0 – 255 for 8
Delisity Bide Wax	bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Blue Mean	It reports the mean value of the blue color intensity of the object. It takes values 0 – 255 for
Denoity Blac Mean	8 bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Blue Min	It reports the min value of the blue color intensity of the object. It takes values 0 – 255 for 8
_	bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Blue Sum	This measurement reports the sum of all object points' blue color intensities.
Density Blue Variance	This measurement reports the variance of all object points' blue color intensities.
Density Blue Std. Dev.	This measurement reports the std. dev. of all object points' blue color intensities.
Density Green Max	It reports the max value of the green color intensity of the object. It takes values $0-255$ for
	8 bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Green Mean	It reports the mean value of the green color intensity of the object. It takes values 0 – 255 for
,	8 bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Green Min	It reports the min value of the green color intensity of the object. It takes values 0 – 255 for 8
	bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Green Sum	This measurement reports the sum of all object points' green color intensities.
Density Green Variance	This measurement reports the variance of all object points' green color intensities.
Density Green Std. Dev.	This measurement reports the std. dev. of all object points' green color intensities.
Density Red Max	It reports the max value of the red color intensity of the object. It takes values from 0 to 255
-	for 8 bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Red Mean	It reports the mean value of the red color intensity of the object. It takes values from 0 to 255
•	for 8 bits/channel images or 0 – 65,535 for 16 bits/channel images.
Density Red Min	It reports the min value of the red color intensity of the object. It takes values from 0 to 255 for 8 bits/channel images or 0 – 65 535 for 16 bits/channel images
Density Red Sum	for 8 bits/channel images or 0 – 65,535 for 16 bits/channel images. This measurement reports the sum of all object points' red color intensities.
Density Red Variance	This measurement reports the sum of all object points red color intensities. This measurement reports the variance of all object points' red color intensities.
-	
Density Red Std. Dev.	This measurement reports the std. dev. of all object points' red color intensities.

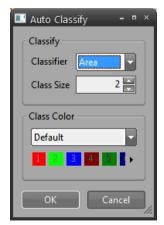


Aspect Ratio	Aspect ratio
Equivalent	Equivalent
Circle Diameter	Circle Diameter
Equivalent	Equivalent
Perimeter Diameter	Perimeter Diameter
Equivalent Ellipse Area	Equivalent Ellipse Area
Circularity	This measurement reports the ratio of the object area to the object's longest Feret diameter.
Roundness	A circle has number 1 or above. As the figure is farther from a circle, the number goes
1 Vouliule 55	higher.
Compactness	Compactness
Solidity	Solidity
Concavity	Concavity
Convexity	Convexity
Sphericity	Sphericity
Rectangularity	Rectangularity
Shape Factor	Shape Factor
% Area	This measurement reports the area of each object to the total area of the image as the
70 Alea	percent of total.
% AOI Area	This measurement reports the area of each object to the total area of the image as the
70 AOI AIGA	percent of AOI.
Samples	Count objects
Object No.	Objects number

3. CLASSIFICATION



AUTO CLASSIFICATION





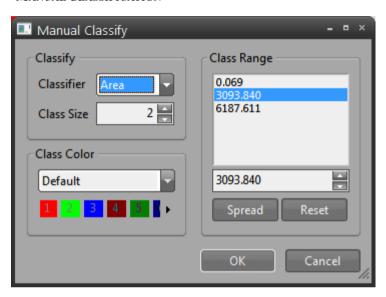
Classify

Classifier: Set the value of class. Class Size: Set the number of class.

Class Color

Set the type of class color.

MANUAL CLASSIFICATION



Classify

Classifier: Set the value of class. Class Size: Set the number of class.

Class Color

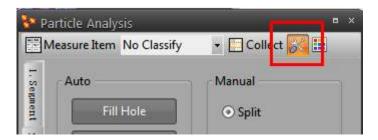
Set the type of class color.

Class Range

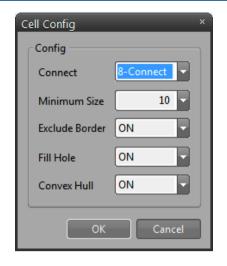
Set the range of class.

Arrange: Arrange the limit automatically by the order of low & high value. Re-Arrange: Arrange the limit automatically by the order of measured value.

OPTION







Connect: 4-Way, Check the link between objects by 4-way.

Way : 8-Way, Check the link between objects by 8-way.

Fill Hole : Fill hole.

Convex : Make outline of the objects convex.

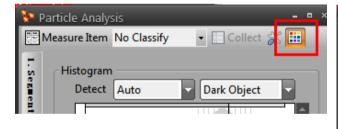
Object Filter

Minimum Size : Limit minimum size objects.

Remove Boundary Objects : Remove boundary objects.

DISPLAY SETTING

Set the color of inside, outside, hole, text of Particle Analysis.







TECHNICAL SUPPORT

Thanks for using iWorks Image Analysis Software.

Technical Support: iworks@nahwoo.com | iworks@nahwoo.com | <a href="mailto:iwo

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